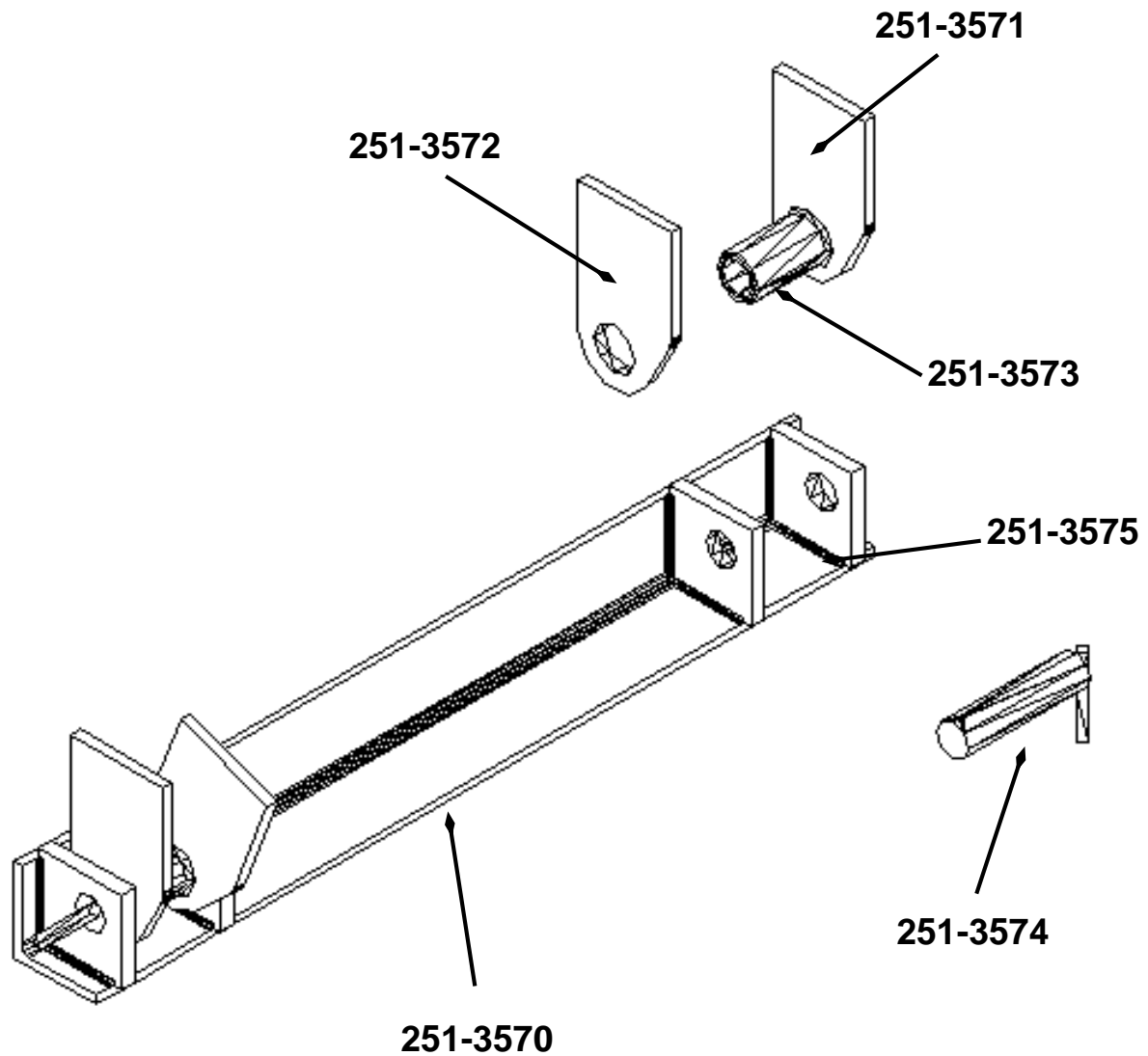


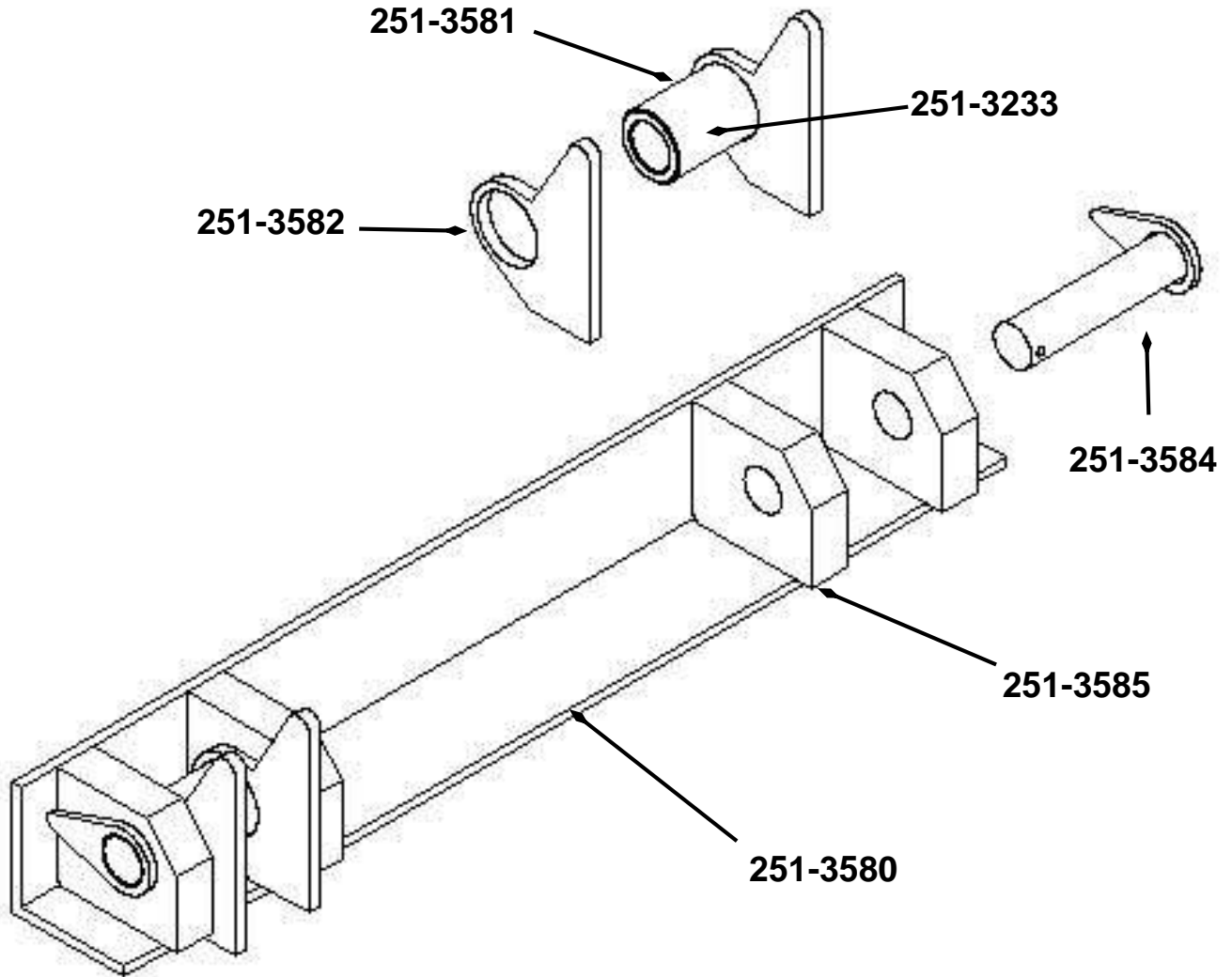
# Standard Duty Rear Dump Hinge



## Standard Duty Rear Dump Hinge

251-3570	Dump Bed Standard Duty Hinge
251-3571	Dump Bed Standard Duty Hinge Arm (With Bushing)
251-3572	Dump Bed Standard Duty Hinge Arm (Without Bushing)
251-3573	Dump Bed Standard Duty Hinge Bushing (Without Hinge Arm)
251-3574	Dump Bed Standard Duty Hinge Pin
251-3575	Dump Bed Standard Duty Hinge Side Plate

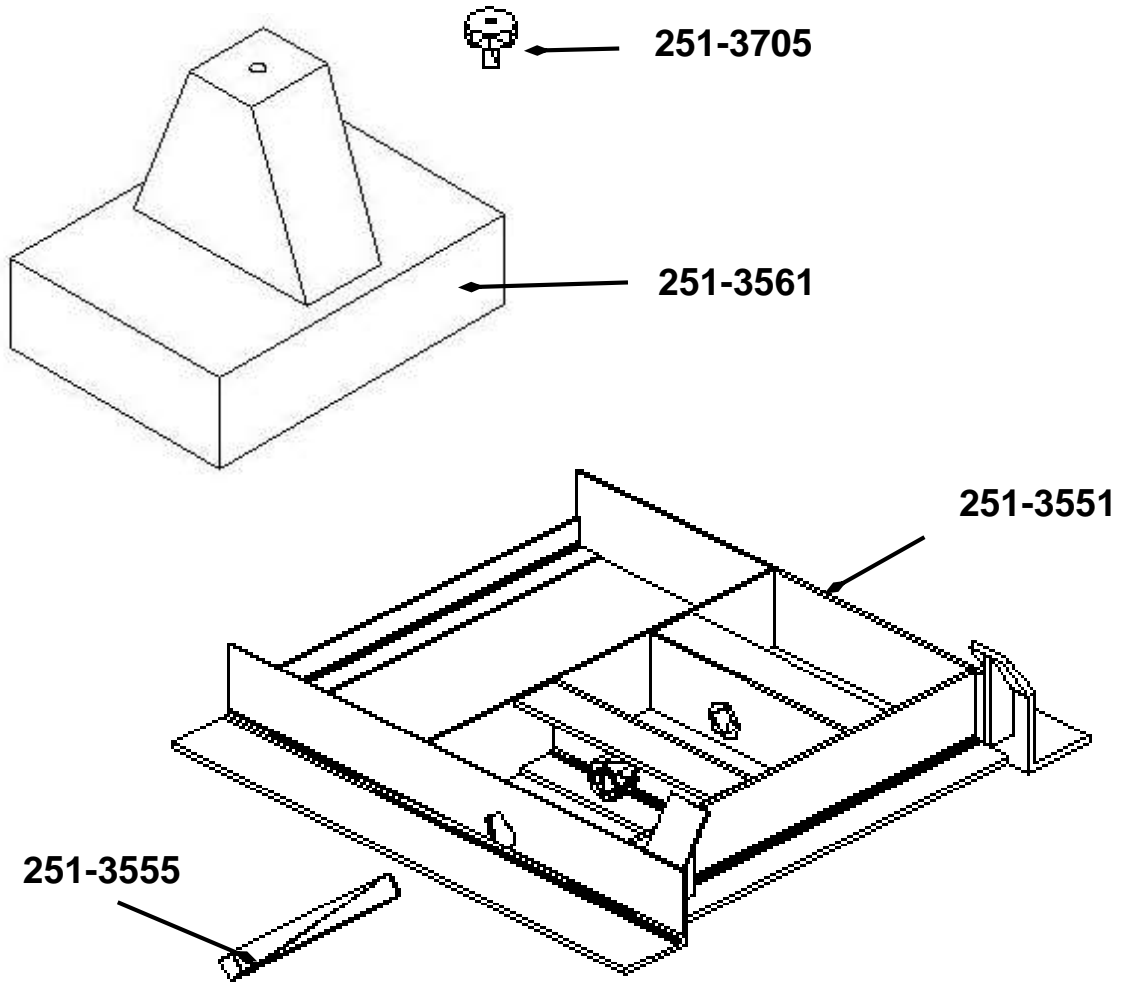
# Heavy Duty Rear Dump Hinge



## Heavy Duty Rear Dump Hinge

- 251-3580 Dump Bed Heavy Duty Hinge
- 251-3581 Dump Bed Heavy Duty Hinge Arm (With Bushing)
- 251-3582 Dump Bed Heavy Duty Hinge Arm (Without Bushing)
- 251-3233 Dump Bed Heavy Duty Hinge Bushing (Without Hinge Arm)
- 251-3584 Dump Bed Heavy Duty Hinge Pin
- 251-3585 Dump Bed Heavy Duty Hinge Side Plate

# Saddles and Tanks



## Pin

251-3555 (1-15/16" x 13" W/ 9/16" Hole)

## Saddles

251-3551 39-3/4" Saddle

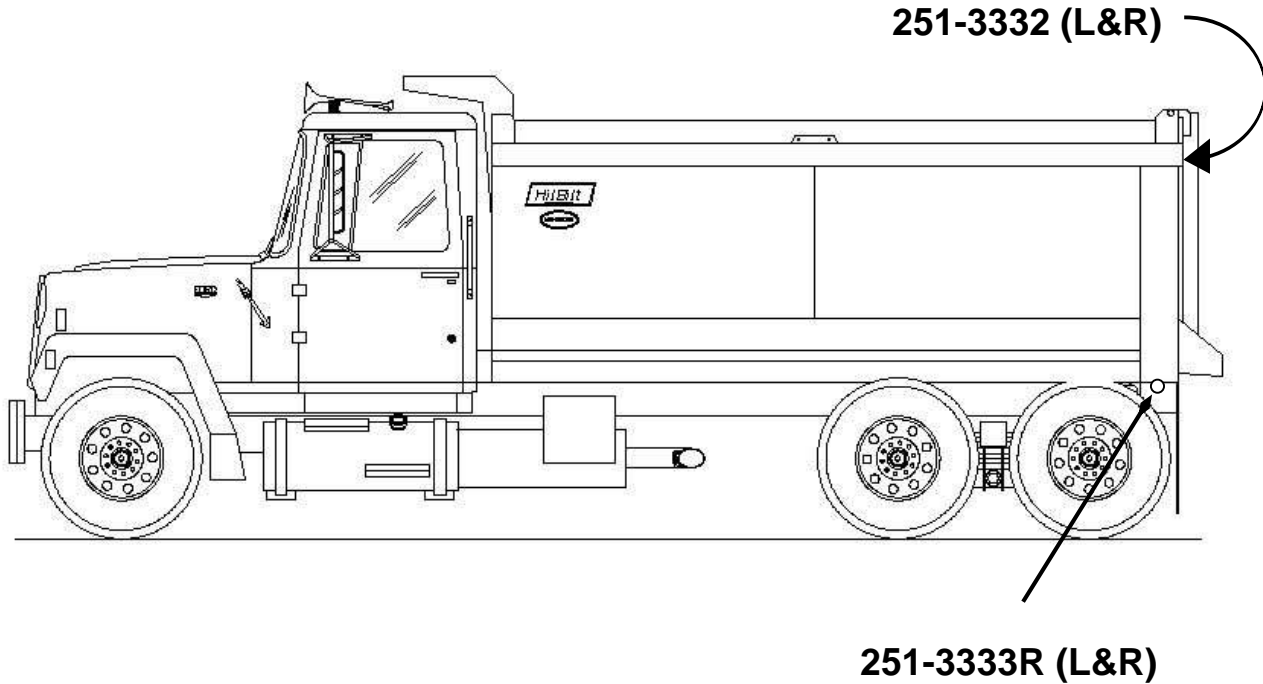
## Tanks

251-3561 Standard Tank

## Breather Filter

251-3705 Breather Filter

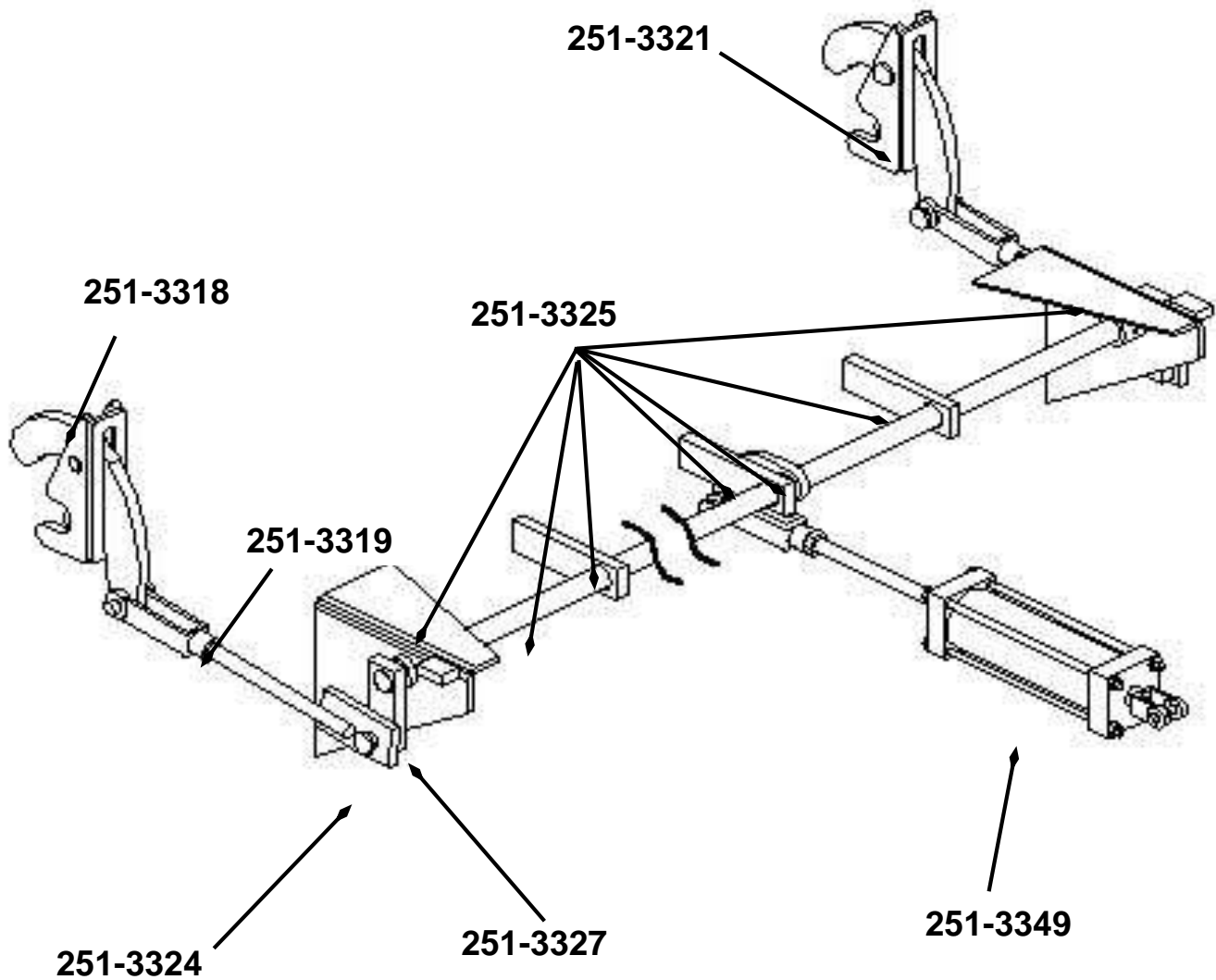
# Lights



## Lights

- 251-3332 Upper Rear Marker Incan (Left & Right)\*
  - 251-3333R Lower Rear Marker Incan (Left & Right)\*
  - 251-3335 Grommet for Upper Rear ((Left & Right)
  - 251-3336 Grommet for Marker
  - 251-3411 Harness Upper Rear Marker
  - 251-3413 Harness Lower Rear Side Marker
- \* LED lights also available

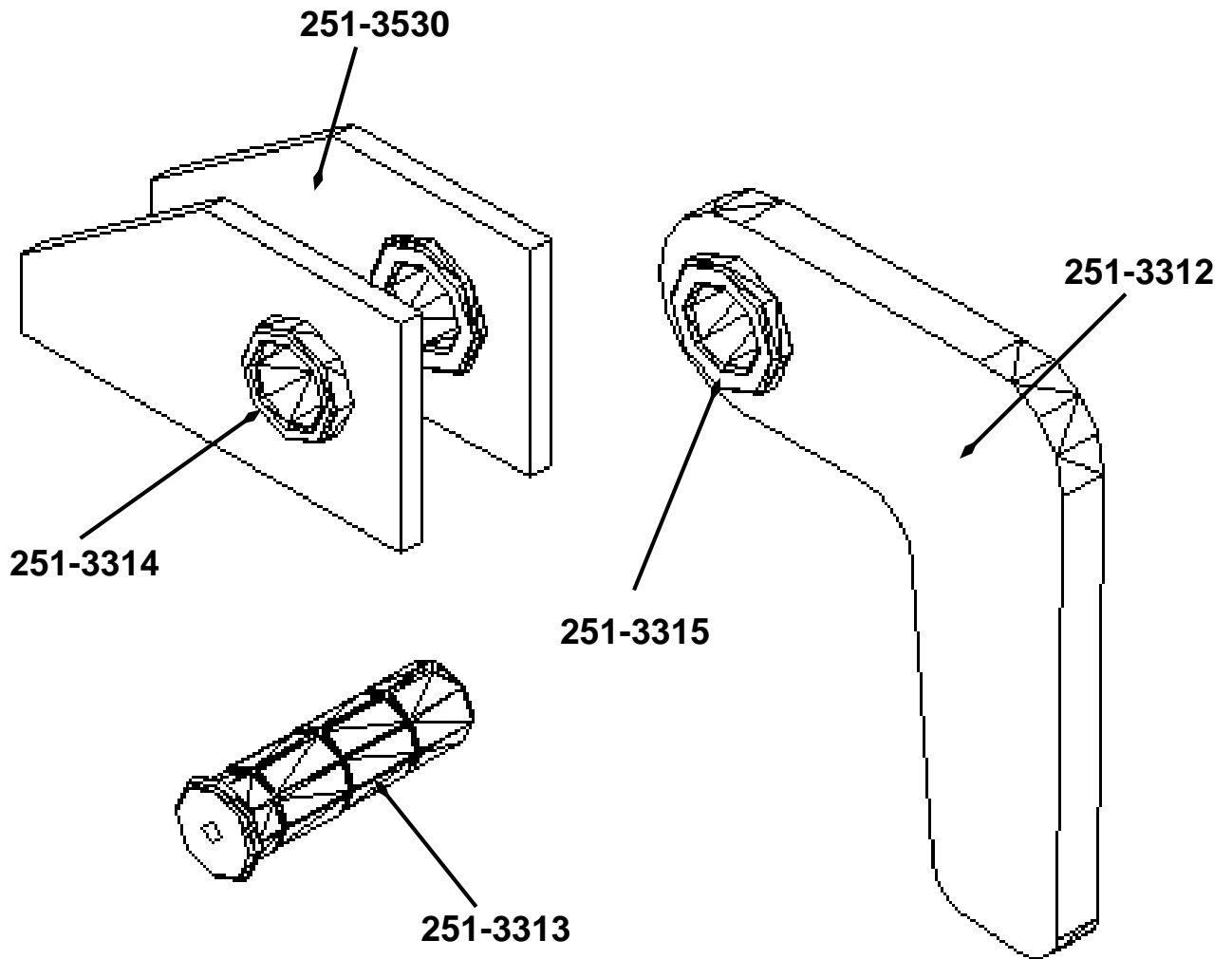
# Tailgate Latch Assembly



## Tailgate Latch Assembly

- |          |                                   |
|----------|-----------------------------------|
| 251-3318 | Latch Arm (Left or Right)         |
| 251-3319 | Clevis (Left or Right)            |
| 251-3321 | Tailgate Latch (Left or Right)    |
| 251-3324 | Latch Rod (Left or Right)         |
| 251-3325 | Complete Tailgate Rear Latch Assy |
| 251-3327 | Rear Latch Inner Pivot Arm        |
| 251-3349 | 2 1/2" X 8" Cylinder              |

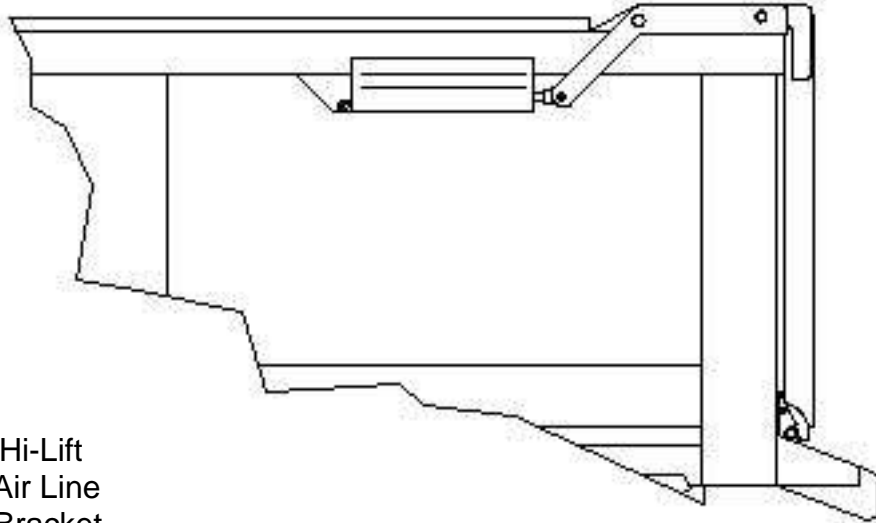
# Tailgate Hinge Assembly



## Tailgate Hinge Assembly

251-3312	Hinge Arm (Without Bushing)
251-3313	Hinge Pin
251-3314	Short Bushing
251-3315	Long Bushing
251-3530	Tailgate Hinge Assembly

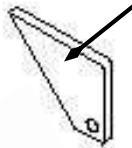
# Combo Hi-Lift Tailgate Assembly



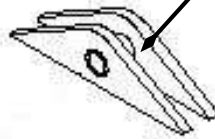
Combo Hi-Lift  
Tailgate Air Line  
Cylinder Bracket  
251-4308



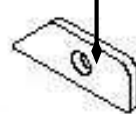
Combo Hi-Lift Hinge  
Rear Cylinder Bracket  
251-4306



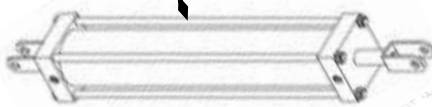
Combo Hi-Lift Tailgate  
Hinge Plate Assembly  
251-4305



Combo Tailgate Hinge  
Side Plate Assembly  
251-4309



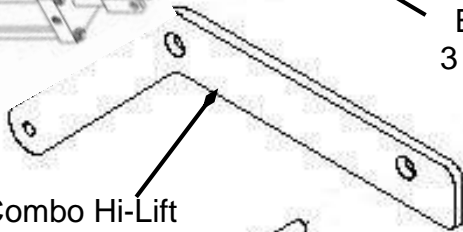
Combo Hi Lift  
Tailgate Cylinder  
251-4300



Tailgate Hinge Arm  
Bushing (Long)  
3 (reqd) 251-3315



Combo Hi-Lift  
Hinge Arm  
251-4304



Combo Hi-Lift  
Hinge Bushing  
251-4302



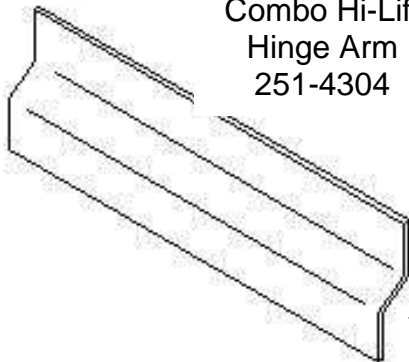
Combo Hi-Lift  
Tailgate Hinge Arm  
251-4301



Combo Hi-Lift  
Tailgate Cylinder  
Pin  
251-4303



Combo Hi-Lift  
Tailgate Outside  
Cylinder Cover  
251-4307



# Parts List

## Combo Hi-Lift Tailgate Hinge Assembly

- 251-3315 - Long Bushing 3 reqd
- 251-4300 - Combo Hi Lift Tailgate Cylinder
- 251-4301 - Combo Hi-Lift Tailgate Hinge Arm
- 251-4302 - Combo Hi-Lift Hinge Bushing
- 251-4303 - Combo Hi-Lift Tailgate Cylinder Pin
- 251-4304 - Combo Hi-Lift Hinge Arm
- 251-4305 - Combo Hi-Lift Tailgate Hinge Plate Assembly
- 251-4306 - Combo Hi-Lift Hinge Rear Cylinder Bracket
- 251-4307 - Combo Hi-Lift Tailgate Outside Cylinder Cover
- 251-4308 - Combo Hi-Lift Tailgate Air Line Cylinder Bracket
- 251-4309 - Combo Hi-Lift Tailgate Hinge Side Plate Assembly



# Parts List Continued

## Hydraulic Cylinder

Call *HilArk* for the exact replacement cylinder

800-333-3096

## Standard Duty Rear Dump Hinge

- 251-3570 - Standard Duty Hinge
- 251-3571 - Standard Duty Hinge Arm (With Bushing)
- 251-3572 - Standard Duty Hinge Arm (Without Bushing)
- 251-3573 - Standard Duty Hinge Bushing (Without Hinge Arm)
- 251-3574 - Standard Duty Hinge Pin
- 251-3575 - Standard Duty Hinge Side Plate

## Heavy Duty Rear Dump Hinge

- 251-3580 - Heavy Duty Hinge
- 251-3581 - Heavy Duty Hinge Arm (With Bushing)
- 251-3582 - Heavy Duty Hinge Arm (Without Bushing)
- 251-3233 - Heavy Duty Hinge Bushing (Without Hinge Arm)
- 251-3584 - Heavy Duty Hinge Pin
- 251-3585 - Heavy Duty Hinge Side Plate

## Saddles and Hydraulic Tanks

- 251-3555 - Pin (1-15/16" x 13" W/ 9/16" Hole)
- 251-3551 - Saddle (39-3/4")
- 251-3561 - Hydraulic Tank (Standard)
- 251-3705 - Breather Filter

# Parts List Continued

## Lights

- 251-3332 - Upper Rear Marker Incandescent (Left and Right)\*
  - 251-3333R - Lower Rear Marker Incandescent (Left and Right)\*
  - 251-3335 - Grommet for Upper Rear Marker (Left and Right)
  - 251-3336 - Grommet for Lower Rear Side Marker
  - 251-3411 - Harness Upper Rear Marker
  - 251-3413 - Harness Lower Rear Side Marker
- \* LED lights available

## Tailgate Latch Assembly

- 251-3318 - Latch Arm (Left or Right)
- 251-3319 - Clevis (Left or Right)
- 251-3321 - Tailgate Latch (Left or Right)
- 251-3324 - Latch Rod (Left or Right)
- 251-3325 - Complete Tailgate Rear Latch Assy
- 251-3327 - Rear Latch Inner Pivot Arm
- 251-3349 - 2½" X 8" Cylinder

## Manual Tailgate Latch Assembly

- 251-3540 - Tailgate Latch Handle
- 251-3541 - Front Control Rod
- 251-3542 - "Break Over" Block
- 151-3543 - Adjusting Linkage Rod
- 251-3544 - Long Tailgate Latch Rod (Specify Length)

## Tailgate Hinge Assembly

- 251-3312 - Hinge Arm (Without Bushing)
- 251-3313 - Hinge Pin
- 251-3314 - Short Bushing
- 251-3315 - Long Bushing
- 251-3530 - Tailgate Hinge Assembly